

APPENDIX:

The Appendix includes the following item(s):

- ☒ - a new or amended Abstract of the Disclosure
- ☐ - a Replacement Sheet for Figure of the drawings
- ☐ - a Substitute Specification and a marked-up copy of the originally-filed specification
- ☐ - a terminal disclaimer
- ☐ - a 37 CFR 1.132 Declaration
- ☐ - a verified English translation of foreign priority document

ABSTRACT

A method and an apparatus for thermoforming bodies in plastic material with a mold (11). A sheet (15) of thermoformable plastic material is heated to a plasticization temperature, supporting it along its peripheral edges. The heated sheet (15) is pre-shaped to create an enrichment of material, performing a sag by relative movements for approaching, raising and/or rotating its peripheral edges, maintaining the plastic sheet (15) in a suspended condition. The pre-shaped sheet (15) is then brought into close contact with the mold (11) and vacuum-formed making it adhere to the shaping surface (12) of the mold, (11).